

# SUPERIOR ALUMINIUM PAINT

## SURFACE PREPARATION

**Steel** : Make full use of mechanical tools alongwith manual chipping and wire brushing to remove loose rust and scale to St2 Swedish Standard SIS 05 5900. Excessive burnishing of steel is to be avoided.

Thoroughly dust down all surfaces. Apply the appropriate primer on a clean and dry surface.

## APPLICATION

Mix the paste into the medium and stir the contents thoroughly before and occasionally during use.

**Brush** : Apply without thinning to the recommended thickness.

**Conventional Spray** : Add upto 10% Thinner 800, if required. Use any suitable standard equipment at an atomising pressure of 2.8 - 3.5 Kg/Cm<sup>2</sup>.

## TYPICAL PAINTING SPECIFICATIONS

Surface	1st Coat	2nd Coat	3rd Coat	4th Coat
Steel (Upto 100 Deg C)	BP RO ZC Primer or Bison HB Zinc Phosphate or Luxol Z/C Primer	BP RO ZC Primer or Bison HB Zinc Phosphate or Z/C Primer	Superior Aluminium Luxol Paint	Superior Aluminium Paint
(above 100 Deg C)	Superior Aluminium Paint	Superior Aluminium Paint		

### Notes :

1. Application must be carried out on cold surface only. After the final coat has dried completely, the painted surface may gradually be heated.
2. The mixed paint must be used off within 48 hours for obtaining bright lustrous finish.
3. Do not apply when temperature falls below 10 deg C or rises above 50 deg C and when relative humidity rises above 90%. Do not apply during rain, fog or mist.

**Health & Safety** : Please refer to the separate Safety Data Sheet available with detailed information.

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**BERGER PAINTS INDIA LIMITED** Berger House, 129 Park Street, Kolkata 700017

**Phone** : (033) 2229 9724 (5 lines) / 249 9754 (4 lines) **Fax** : 91-33-2249 9729 / 2249 9009

**Email** : NORTH : bpil\_okh@mantraonline.com **SOUTH** : bpil\_ch2@sify.com

**EAST** : bpil\_ci1@vsnl.net **WEST** : bpil\_vsh@mtnl.net.in



# BERGER Protecton PROTECTIVE COATINGS

## SUPERIOR ALUMINIUM PAINT

### USES

Recommended for use on tank exterior, structures, pipelines, cladding etc where high reflectance is required.

### SCOPE

A high lustre durable aluminium coating meeting IS:2239 specifications for performance. An excellent top coat for application on primed steel structures to withstand atmospheric corrosion.

### PRODUCT DATA

**Type :** Dual pack - paste and medium supplied separately.

**Composition :** Oleoresinous medium with leafing aluminium.

**Application :** Brush or conventional spray..

**Recommended DFT :** 20 - 25 microns per coat

**Theoretical Spreading Rate :** 15 - 17 sq.mtr/ltr

**Drying Time :**

TOUCH	: 4-6 hours
HANDLE	: 12 hours
HARD	: 24 hours

**Overcoating Interval :**

MIN	: 24 hours
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**Flash Point :** Above 30 degree C

**Colour :** Aluminium

**Finish :** Bright Metallic

**Packing :** 20 Ltrs

**Thinner/Cleaner :** Thinner 800

**Storage Life :** Upto twelve months as long as the sealed containers are kept under cover in a dry place under normal temperature conditions.

### RESISTANCE GUIDE

#### Chemical Resistance :

EXPOSURES	SPLASH & SPILLAGE	MILD FUMES / OUTDOOR RESISTANCE
Acids	N/R	Poor
Alkalis	N/R	Poor
Solvent	N/R	Poor
Salt	Good	Good
Water	Good	Good

#### Temperature Resistance :

Continuous	: 200 degree C
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**Weatherability :** Excellent

**Flexibility :** Excellent

**Abrasion Resistance :** Moderate

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